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**Optimizing the Zilog Z8
FORTH Microcontroller for
Rapid Prototyping**

Robert Edwards

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Energy Division

Optimizing the Zilog Z8 FORTH Microcontroller
for Rapid Prototyping

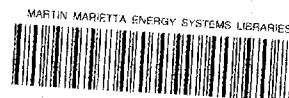
Robert Edwards

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ABSTRACT

This report presents techniques for modifying and extending Zilog Z8 FORTH microcontroller system software to improve its suitability for rapid prototyping, an increasingly popular method of developing new products and services. Rapid prototyping requires special product development methods and tools because it often mandates short term, radical changes in the concept being developed.

The work was conducted for the National Association of Home Builders Smart House Project, a cooperative research and development effort involving American home builders and a number of major corporations serving the home building industry. The major goal of the project is to help the participating organizations incorporate advanced technology in communications, energy distribution, and appliance control products for American homes.

Use of a high-performance, easily adaptable microcontroller can greatly facilitate a laboratory evaluation of Smart House product prototypes. Such a device can meet numerous sensing and testing needs, including the important function of simulating the operation of Smart House components associated with the one being tested.

The techniques described in this report improve Z8 execution rates up to 300 percent by replacing selected parts of the vendor-supplied FORTH software with routines optimized for speed rather than program size. Also, the report shows how to exploit an unusual Z8 FORTH system feature to simulate a multitasking environment (concurrent execution of several tasks).

This information is provided to project participants to help them select development and test equipment for Smart House products. The material is technical in nature and assumes considerable experience in microcontroller technology and microcomputer programming.

1. INTRODUCTION

This report presents techniques to improve the performance of the Zilog Z8/FORTH microcontroller when used as a tool for developing and testing new products and services. Product developers often rely on an expedited "build it, try it out, and change it if necessary" approach in development and testing. This technique, commonly called rapid prototyping, requires laboratory tools that permit quick changes in the concept of the product being developed. The applicability of one such tool, the Z8 FORTH single-board microcontroller, was the subject of a previous ORNL study (Edwards 1987). That study uncovered a Z8 FORTH execution rate limitation that can be easily overcome using the technique introduced in Sections 2 through 4 of this report. Section 5 shows how a multiprocessing environment can be simulated using Z8 FORTH.

The information in this report is intended to provide assistance in selecting equipment suitable for developing and testing products using rapid-prototyping techniques. The material is technical in nature and assumes considerable experience in microcontroller technology and microcomputer programming.

ORNL is developing rapid-prototyping tools for the National Association of Home Builders Smart House Project, a cooperative research and development effort involving American home builders and a number of major corporations associated with home building industry products and services. The project will help the participants incorporate advanced technology in new products for communications, energy distribution, and appliance control. One of the project's most important goals is to bring Smart House cabling, electrical control devices, consumer appliances, and gas products into the market for homes constructed in the 1990s.

The impetus for the Smart House project comes from two areas. One is the pressure of foreign consumer products, which dominate the after-sale consumer appliance market and threaten to make inroads into sales to home builders. The other is the increasing sophistication of modern electric

and gas appliances and the inability of present energy distribution and control systems to accommodate the potential these appliance offer.

The Smart House will provide intelligent control and coordination between appliances and their controlling devices. Appliance functions that are presently accomplished with difficulty, such as distributed control of multizone heating, ventilating, and air conditioning and multiunit remote control of entertainment components, are simple to support with the Smart House design.

This same intelligent control and coordination also makes possible a new standard of safety in the home, primarily by providing closed-loop control of electrical appliances. With closed-loop control, branch circuits are de-energized except when power is necessary to operate appliances. This feature is made possible through redesigning the function of an appliance switch, which in the Smart House is a signaling device rather than a power controller. When an appliance is turned on, a signal is sent from the appliance switch to a circuit controller, which is part of the Smart House wiring system. This device then powers the circuit that supplies energy to the appliance. Once the flow of power has been initiated, the appliance must send a recurring "nominal-operation" signal to the circuit controller to continue the power feed. If the circuit controller does not receive this signal, it assumes that a fault has occurred (e.g., the plug was pulled out of the outlet) and de-energizes the circuit. Closed-loop protection of circuits in the Smart House can be thought of as the electrical equivalent of the "proof-of-flame" protection in gas appliances.

The Smart House design must meet rigid requirements for reliability, installability, and maintainability. As an example of the attention being paid to reliability, a leading Smart House design proposal provides home control through use of several distributed controllers all wired together, each with the ability to back up one another in case of failure. This redundancy avoids a sudden loss of all home control functions that could occur if only one central controller were used.

ORNL is assisting the Smart House Project by providing technical evaluations of proposed designs, assisting NAHB project managers, and advising on facilities necessary for design evaluation and system integration.

The Zilog Z8, originally introduced in 1981, has become a popular microcomputer for single-board applications. The Z8 is available in several configurations, including single-chip BASIC and FORTH versions with internal read-only memory (ROM), versions without internal memory, and "piggy-back" versions that permit mounting 4K bytes of ROM or electronically-programmable read-only memory (EPROM) on the top of the microcontroller chip. A Z8-based single-board microcontroller and auxiliary support boards are readily available at low cost (Ciarcia 1981).

FORTH is a high-level language widely used in real-time control applications. Its most distinctive feature is the ease with which any FORTH routine (called words) can be changed. In fact, a FORTH programmer can completely redefine even basic system words if the need arises.

Charles Moore developed FORTH in the 1970s for use in telescope control. During the early 1980s, FORTH became popular with amateur programmers because it permitted using a high-level language on microcomputers with limited memory and processing capacity. Since then, FORTH has had a checkered history. Its recent decline in popularity for general-purpose programming has resulted from a growing availability of high capability, low-cost microcomputers (such as the ubiquitous IBM PC clone) and the tendency of FORTH programmers to develop unstructured code that is difficult to follow and often impossible to alter. Guidelines for averting this latter problem are presented in Leo Brodie's excellent tutorial, *Starting FORTH* (Brodie 1981).

2. Z8 FORTH PERFORMANCE CHARACTERISTICS

In a previous report on Z8 FORTH (Edwards 1987), ORNL concluded that the relatively slow speed of the Z8 FORTH system software (average execution rate of 5000 FORTH instructions/second) could prohibit its use in certain types of rapid-prototyping. The report showed methods of circumventing this problem through use of assembly-language code for critical parts of an application program. Table 1 of that report (duplicated on page 6 in this section) shows execution times for two types of test loops. Execution times of the vendor-supplied Z8 FORTH (called Z8 FORTH nonoptimized) and the improved Z8 FORTH (optimized) are compared with versions of FORTH on other microcomputers¹. Although the optimized Z8 FORTH benchmark is very fast, achieving rates as much as four times greater than FORTH on an IBM PC, use of FORTH in this manner is not very different from simply using assembly language to accomplish the function.

The nonoptimized Z8 timing results shown in the 16-bit store column of Table 1 used repeated calls to TEST, a 16-bit store timing test², that is defined as

```
: TEST DO 20 I ! LOOP ;
```

As can be seen in the listing of Z8 code equivalent of the timing test (page 7), extensive use of assembly language can be a problem because it defeats the transportability, commonality, and readability advantages that are the main reasons for using FORTH in the first place.

¹The last entry in the table, Novix FORTH, executes on a Novix NC4000, a microprocessor that uses FORTH words as its native instruction set.

²The word TEST assumes the initial and final limits for the loop are on the stack when TEST is executed. The sequence "20 I !" simply stores the constant 20 at the address specified by the value of the loop index.

Table 1. Benchmarks of Z8 FORTH vs. FORTH
on other microcomputers

FORTH version	Seconds to perform 1,000,000 iterations	
	Contents of loop	
	Empty loop ^a	16-bit store ^b
Z8 FORTH Non-optimized	460.0	760.0
MVP-FORTH IBM-XT	107.30	325.19
MVP-FORTH IBM-AT	35.85	67.25
Z8 FORTH Optimized	8.00	24.00
Novix FORTH	2.50	3.22

^aFORTH definition - : TEST DO LOOP ;

^bFORTH definition - : TEST DO 20 I ! LOOP ;

Z8 Code ³	Assembly Language ⁴	Comments
	LBL TEST	16-bit store test loop
50EC	POP RC	Pop Top-of-Stack into working register
50ED	POP RD	pair C and D (Character count)
50EA	POP RA	Pop word underneath TOS in working
50EB	POP RB	register pair A and B (Address)
9C00	LD R8,"00"	Load a zero into working register 8
9C20	LD R9,"20"	Load a blank into working register 9
D28A LH	LDC @WA,R8	Store zero in address pointed to be A&B
AOEA	INCW WA	Point A and B to the next address
D29A	LDC @WA,R9	Store blank in address pointed to by A&B
AOEA	INCW WA	Point A and B to next address
80EC	DECW WC	Decrement character count in C and D
EBF4	JR NZ,LH	Repeat loop if character count not zero
3050	JP @50	Exit to next FORTH word

The readability situation is made even worse when the assembly language code is converted into FORTH to permit its use in a conventional FORTH program:

```
CREATE TEST SMUDGE HERE 2 + , 50EC , 50ED , 50EA , 50EB , 8C00 , 9C20 ,
    D28A , AOE A , D29A , AOE A , 80EC , EBF4 , 3050 ,
```

This report explores methods of increasing the speed of Z8 FORTH by redefining existing FORTH system words rather than substituting Z8 assembly language for groups of application-specific words as was done for the timing test. Using the techniques presented in Section 4 of this report, it is possible to write the timing test in the form

```
: TEST DO 20 I ! LOOP ;
```

yet achieve execution speeds faster than is possible with the original vendor-supplied FORTH definitions.

³Z8 code, memory addresses, and constants are in hexadecimal throughout this report.

⁴Standard Z8 assembly language mnemonics [cf. *Z8 Microcomputer Technical Reference Manual* (Zilog Inc. 1984)] have been altered in this report to conform to conventions used with other microcontrollers.

3. INTRODUCTION TO Z8 FORTH SYSTEM SOFTWARE ARCHITECTURE

A working knowledge of Z8 FORTH system software is required to take advantage of the optimization techniques described in this report. This section provides an overview of the system software, which is presented in Appendix A and B as detailed listings. Because Micromint, the developer of Z8 FORTH, does not furnish assembly-language listings of their FORTH system, the listings were developed by reconstructing FORTH and assembly language images of the binary code contained in Z8 ROM (Appendix C).

The first third of the Z8 FORTH system software is an assembly language section consisting of five parts:

- o initialization code (addresses 00C-0A8),
- o initialization tables (0A9-0EC),
- o stack/register-file utility routines (0ED-1A2),
- o subroutine to pass control to a subsequent word (1A3-1B3), and
- o coding for auxiliary and dictionary-defined FORTH words (1B4-59A).

The remainder of the system software, which is an adaptation of the FIG-FORTH 79 (FORTH Interest Group 1980), occupies addresses 59A through FFF.

The FORTH section of the system is divided as follows:

- o Execution vectors for auxiliary FORTH words (59A-5A7, 600-607)
- o Block of constants (5A8-5FF)
- o "Headless" FORTH words (FORTH words having no entry in the dictionary)
 - Error message subroutine (6BE-635)
 - Error routine (636-643)
 - BLK subroutine (644-685)
 - Threaded execution routine (686-6BD)
- o Dictionary of FORTH words consisting only of a vector to a block of code in the assembly language section of the system (6BE-6C7)
- o Dictionary of FORTH words adapted from FIG-FORTH 79 (6C8-F83)

4. OPTIMIZATION OF Z8 SYSTEM WORDS

This section presents a technique for optimizing individual FORTH system words for speed rather than size of code, as was done for the vendor-supplied FORTH in Z8 ROM. The system word LOOP is used to illustrate the method.

The function of the FORTH code for loop control (locations 3A2 through 3B0, Appendix A, p. 32) is to increment the loop control index and branch back to the beginning of the loop (the last encountered DO) if the index does not exceed the index limit. Examination of the Z8 FORTH code for loop control shows extensive use of shared code. Note the branching to snatches of code in other routines (+LOOPSUB and LOADEV) and numerous calls to utility subroutines (POPA8, PUSH8, and COPYR>S) to minimize the amount of memory necessary to accomplish the function.

Better performance in the execution of loops can be achieved by optimizing the word LOOP for speed of execution rather than memory used. This is done by providing a new assembly language code called LOOPCODE and a new definition of the FORTH word LOOP for calling the new code when LOOP is executed.⁵ The new definition of LOOP is

```
: LOOP [COMPILE] COMPILE [ FIND LOOPCODE , ] RELADR ; IMMEDIATE
```

This definition of LOOP is identical to the original (APPENDIX B., p. 43), except for linkage to the optimized routine LOOPCODE rather than the code for LOOP stored in internal ROM.

The assembly language routine LOOPCODE requires 43 bytes more space than the definition provided in Z8 internal ROM, but executes fewer instructions

⁵Compilation of the word LOOP requires inclusion of two additional FORTH words. The word [COMPILE] must be included for compilation of IMMEDIATE words such as COMPILE. RELADR, which is a headless word in the FORTH system software, is accessible only through creation of an appropriate head in the FORTH catalog (e.g., : RELADR [6BE ,] ;). Both of these techniques are discussed in *Z8 FORTH Manual* (Micromint Inc. 1984).

to accomplish the end-of-loop function. An assembly language listing of LOOPCODE followed by its FORTH word definition is shown below.

Z8 Code	Assembly Language	Comments
	LBL LOOPCODE	
3170	SRP 70	Uses register file locations 70-74
4C70	LD R4,"70"	
C34A	LDCI @R4,@WA	Load INDEX to W0 from RSTACK
C34A	LDCI @R4,@WA	
C34A	LDCI @R4,@WA	Load LIMIT to W2 from RSTACK
C23A	LDC R3,@WA	
A0E0	INCW W0	Increment INDEX
2231	SUB R3,R1	Subtract INDEX from LIMIT
3220	SBC R2,R0	
7B18	JR MI,LPEXIT	Exit loop if updated INDEX exceeds LIMIT
80EA	DECW WA	Point back to INDEX on RSTACK
80EA	DECW WA	
D21A	LDC @WA,R1	Push updated INDEX back on RSTACK
80EA	DECW WA	
D20A	LDC @WA,R0	
C2DC	LDC R0,@WC	Move IP adjustment to W0
A0EC	INCW WC	
C21C	LDC R1,@WC	
80EC	DECW WC	Point back to high byte of adjustment
02D1	ADD RD,R1	Add adjustment to IP
12C0	ADC RC,R0	
3050	JP @50	
	LBL LPEXIT	
A0EC	INCW WC	Skip over IP adjustment
A0EC	INCW WC	
A0EA	INCW WA	Point RSTACK back to low byte of INDEX
3050	JP @50	

```
CREATE LOOPCODE SMUDGE 3170 , 4C70 , C34A , C34A , C34A , C23A ,
  A0E0 , 2231 , 3220 , 7B18 , 80EA , 80EA , D21A , 80EA , D20A ,
  C2DC , A0EC , C21C , 80EC , 02D1 , 12C0 , 3050 , A0EC , A0EC ,
  A0EA , 3050 ,
```

Table 2 compares the timings of all the Z8 benchmarks presented in Table 1 with timings for the redefined word LOOP presented above. The redefined version of LOOP executes an empty loop 3.7 times faster (460 vs. 125 sec.) than the original. The version to accomplish a 16-bit store using the new version of LOOP is only 1.8 times faster because just one of the four FORTH words involved in the definition has been optimized.

Table 2. Comparison of redefined LOOP benchmarks with previous Z8 FORTH timings

FORTH version	Seconds to perform 1,000,000 iterations	
	Contents of loop	
	Empty loop ^a	16-bit store ^b
Z8 FORTH Non-optimized	460.0	760.0
Z8 FORTH with Redefined LOOP	125.0	425.0
Z8 FORTH Optimized	8.0	24.0

^aFORTH definition - : TEST DO LOOP;

^bFORTH definition - : TEST DO 20 I ! LOOP ;

5. MULTITASKING USING Z8 FORTH

The method employed by FORTH to exit from the code for system-defined FORTH words permits relatively easy implementation of a multitasking software environment. Examination of the assembly-language listing in Appendix A shows that each of the blocks of Z8 code used to implement a FORTH system word (EXECUTE, SWAP, DUP, @, !, etc.) exits via an indirect branch through register file location 50. When FORTH is booted-up, the address in location 50 is initialized to a pointer to the "execute next vector" (EXNV) code at address 1A3. By changing the pointer at location 50, a FORTH programmer can obtain control to accomplish a special task at the end of execution of each system word. The programmer-supplied exit routine can perform any of a variety of tasks, such as examining data on input ports or alternating execution between two or more FORTH words.

Multitasking execution of several FORTH words requires restoring system data areas (register file locations 20-3F, 76-7F) if these locations are to be used by a new routine to be executed. Figure 2 shows a multitasking routine that monitors the serial input port for a CONTROL-C break character. This routine does not use any of the system data areas, so that no save/restore is necessary. When a break character is found in the input buffer, control is passed to the FORTH word FATALERR, which prints the characters ?! on the screen and transfers control to the FORTH QUIT routine. The upper part of Figure 2 is an assembly-language listing of an EXNV substitute (NEXTCODE) to monitor the input port for a break character. The lower portion is the FORTH equivalent of the assembly-language routine.

To use the new code NEXTCODE, the vector at register file location 50 must be set to point to the new EXNV code. This can be done by executing the following sequence of FORTH words:

```
FIND NEXTCODE 50 !
```

After execution of this sequence, the input buffer will be continually checked for a CONTROL-C, the signal to interrupt execution.

Z8 Code	Assembly Language	Comments
	LBL NEXTCODE	
3170	SRP 70	Use Register file locations 70-74
C2EC	LDC RE,@WC	Load next vector into WE (7E-7F)
AOEC	INCW WC	Increment IP (7C-7D)
C2FC	LDC RF,@WC	
AOEC	INCW WC	IP points to next vector at exit
	LBL EXALT	
C24E	LDC R4,@WE	Load execution address into W4
AOEE	INCW WE	Increment execution vector
C25E	LDC R5,@WE	
AOEE	INCW WE	EV points to next body on exit
76FA08	CP FA,"08"	Is input port ready?
6B19	JR Z,EXNVEXIT	Zero means not ready
76F003	CP FO,"03"	Is it a CONTROL-C?
EB14	JR NZ,EXNVEXIT	Non-zero - not a CONTROL-C
56FAF7	AND FA,"F7"	It was - set the input port empty
E65809	LD 58,"09"	Push error message "i" to stack
E65969	LD 59,"69"	
D60111	CALL PUSH8	
3170	SRP 70	
EC06	LD RE,"06"	Load vector to FATALERR into WE
FC36	LD RF,"36"	
8BDA	JR EXNVALT	
	LBL EXNVEXIT	
30E4	JP @R4	Exit via working register pair R4-R5

```

CREATE NEXTCODE SMUDGE 3170 , C2EC , AOEC , C2FC , AOEC , C24E ,
AOEE , C25E , AOEE , 76 C, FA08 , 6B19 , 76 C, F003 , EB14 , 56
C, FAF7 , E6 C, 5809 , E6 C, 5969 , D6 C, 0111 , 3170 , EC06 ,
FC36 , 8BDA , 30E4 ,

```

Figure 1. Assembly-Language Code for NEXTCODE

6. CONCLUSIONS

This report presents two techniques for improving the performance and functionality of the Zilog Z8 FORTH microcontroller.

One technique shows how to redefine a critical FORTH system word, such as the word LOOP, to improve execution rates up to several times over those possible using only the vendor-provided system words. This technique improves execution speed while maintaining program readability.

The second technique permits implementation of a software-controlled multitasking environment using a system-provided feature that can cause special functions to be run immediately after execution of every FORTH word. This feature can be used to develop software to simulate a multiprocessing environment to enable simultaneous monitoring of input/output lines, parallel monitoring of sensor data, etc.

7. REFERENCES

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Edwards R., *Evaluation of a Single Board Microcomputer Suitable for Rapid Prototyping*, ORNL TM/10361, Oak Ridge National Laboratory, February 1987.

FIG-FORTH Installation Manual, FORTH Standards Team of the FORTH Interest Group, 1980.

Micromint Z8 FORTH Reference Manual, Micromint Inc., 1984.

Z8 Microcomputer Technical Reference Manual, Zilog Inc., 1984.

APPENDIX A

ZILOG Z8 FORTH SYSTEM
ASSEMBLY-LANGUAGE SECTION

Addr	Inst	Label	Oprn	Operands	Comments
000C	8F		DIS		DISABLE INTERRUPTS
000D	3150		SRP	50	
000F	EC00		LD	RE,"00"	LOAD REG F0-FF FROM 00B5
	FCB5		LD	RF,"B5"	
	DCF0		LD	RD,"F0"	START WITH RD = F0
	CC10		LD	RC,"10"	DO 10 (HEX) BYTES
0017	C3DE	L017	LDCI	@RD,@WE	
	CAFC		DJNZ	RC,L017	
	EC00		LD	RE,"00"	LOAD REG FILE 10-2F FROM 00C5
	FCC5		LD	RF,"C5"	
	DC10		LD	RD,"10"	
	CC20		LD	RC,"20"	DO 20 (HEX) BYTES
	C3DE	L023	LDCI	@RD,@WE	
	CAFC		DJNZ	RC,L023	
0027	3170		SRP	70	USE RF 70-7F TO FIND LIMITS OF ROM & RAM
	AC00		LD	RA,"00"	LOOK FOR END OF ROM IN 1K INCREMENTS
	BC00		LD	RB,"00"	
002D	06EA04	L02D	ADD	RA,"04"	ADD 400 (HEX) TO WA (FIRST BYTE OF PAGE)
	C27A		LDC	R7,@WA	LOAD BYTE POINTED TO BY WA INTO R7
	68E7		LD	R6,R7	COPY THE BYTE INTO R6
	60E6		COM	R6	COMPLIMENT THE COPY IN R6
	D26A		LDC	@WA,R6	ATTEMPT TO STORE THE COPY TO MEMORY
	C26A		LDC	R6,@WA	LOAD IT BACK TO R6
	D27A		LDC	@WA,R7	RESTORE MEMORY FROM R7 (IN CASE IT WAS RAM)
	A267		CP	R6,R7	COMPARE R6 AGAINST R7
	6BED		JR	EQ,L02D	IF EQUAL WE ARE STILL IN ROM
0040	C8EA		LD	RC,RA	STORE BEGINNING OF RAM IN WA
	D8EB		LD	RD,RB	
	C912		LD	12,RC	STORE BEGINNING OF RAM IN DICTIONARY PNTR
	D913		LD	13,RD	
0048	06EA04	L048	ADD	RA,"04"	LOOK FOR END OF RAM IN 1K INCREMENTS
	C27A		LDC	R7,@WA	LOAD BYTE POINTED TO BY WA INTO R7
	68E7		LD	R6,R7	COPY THE BYTE INTO R6
	60E6		COM	R6	COMPLIMENT THE COPY IN R6
	D26A		LDC	@WA,R6	ATTEMPT TO STORE THE COPY TO MEMORY
	C26A		LDC	R6,@WA	LOAD IT BACK TO R6
	D27A		LDC	@WA,R7	RESTORE MEMORY FROM R7 (IN CASE IT WAS RAM)
	A267		CP	R6,R7	COMPARE R6 AGAINST R7
0059	EBED		JR	NE,L048	IF NOT EQUAL WE ARE STILL IN RAM
005B	A922		LD	22,RA	RSTACK AT END-OF-RAM + 1
	B923		LD	23,RB	
	00EA		DEC	RA	SUBTRACT 100(HEX) FROM END-OF-RAM
	A920		LD	20,RA	START DSTACK AT 100(HEX) LESS THAN RSTACK
	B921		LD	21,RB	
	A91A		LD	1A,RA	SET TIB (1A-1B) TO BOTTOM OF RSTACK
	B91B		LD	1B,RB	

Addr	Inst	Label	Oprn	Operands	Comments
80EC			DECW	WC	LOAD STARTING ADDR (LAST WORD IN ROM)
C27C			LDC	R7,@WC	INTO R6-R7
80EC			DECW	WC	IF START ADDR IS FFFF THEN USE START ADDR
C26C			LDC	R6,@WC	AT LAST WORD OF Z8 ROM (@FFE)
A0E6			INCW	W6	TEST IF ADDR EQUALS "FFFF"
EB04			JR	NZ,L079	
CCOF			LD	RC,"OF"	LOAD EXECUTION VECTOR WITH POINTER TO ADDRESS
DCFE			LD	RD,"FE"	IN NUCLEUS (QUIT) WHERE EXECUTION IS TO BEGIN
3150		L079	SRP	50	POINT TO FORTH WORD REGISTER GROUP
8CFE			LD	R8,"FF"	LOAD W8 WITH BAUD RATE SWITCH ADDRESS "FFFD"
9CFD			LD	R0,"FD"	
C278			LDC	R7,@WR8	LOAD R7 WITH VALUE OF BAUD RATE SWITCHES
8D0F84			JP	0F84	INITIALIZE SHARED-BUS INTERRUPT ROUTINE
0084	8C00		LD	R8,"00"	
	9CE5		LD	R9,"E5"	
	0297		ADD	R9,R7	
	16E800		ADC	R8,"00"	
	C278		LDC	R7,@W8	
	79F4		LD	F4,R7	
0091	E6F103		LD	F1,"03"	
	E420FE		LD	FE,20	INITIALIZE STARTING VALUE OF STACK
	E420FF		LD	FF,21	
	E4227A		LD	7A,22	INITIALIZE STARTING VALUE OF RSTACK
	E4237B		LD	7B,23	
00A0	E65001		LD	50,"01"	INITIALIZE VECTOR TO "EXNV" CODE
	E651A3		LD	51,"A3"	
	9F		EI		ENABLE INTERRUPTS
	3050		JP	@50	GO TO NEXT CODE
			LBL	POP8	POP STACK TO W8 (R8-R9)
00ED	3150		SRP	50	
	50EE		POP	RE	POP RETURN ADDRESS TO WE
	50EF		POP	RF	
	50E8		POP	R8	POP STACK TO W8
	50E9		POP	R9	
	305E		JP	@5E	RETURN VIA WE
			LBL	POPA8	POP TOP-OF-STACK TO WA (RA-RB); NEXT-TO-TOP-OF-STACK TO W8 (R8-R9)
00F9	3150		SRP	50	
	50EE		POP	RE	POP RETURN ADDRESS TO WE
	50EF		POP	RF	
	50EA		POP	RA	POP STACK TO WA
	50EB		POP	RB	
	8BEE		JR	LOF3	GO TO POP8 TO POP NEXT WORD ON STACK INTO W8
			LBL	POPCA8	POP TOP-OF-STACK TO WC (WC-WD); NEXT-TO-TOP-OF-STACK TO WA (RA-RB); THIRD-FROM-TOP TO W8 (R8-R9)

Addr	Inst	Label	Oprn	Operands	Comments
0105	3150		SRP	50	
	50EE		POP	RE	POP RETURN ADDRESS TO WE
	50EF		POP	RF	
	50EC		POP	RC	POP STACK TO WC
	50ED		POP	RD	
	8BEE		JR	LOFF	GOTO POPA8 - POP NEXT TWO WORDS TO WA & W8
			LBL	PUSH8	PUSH W8 TO STACK
0111	3150		SRP	50	
	50EE		POP	RE	POP RETURN TO WE
	50EF		POP	RF	
0117	70E9	L117	PUSH	E9	PUSH W8 (R9-R8) TO STACK
	70E8		PUSH	E8	
	305E		JP	@5E	
			LBL	PUSHA8	PUSH WA THEN W8 TO THE STACK
011D	3150		SRP	50	
	50EE		POP	RE	POP RETURN TO WE
	50EF		POP	RF	
	70EB	L123	PUSH	RB	PUSH WA (RB-RA) TO STACK
	70EA		PUSH	RA	
	8BEE		JR	L117	GOTO PUSH8 TO PUSH W8 TO STACK
			LBL	PUSHCA8	PUSH WC, THEN WA, THEN W8 TO STACK
0129	3150		SRP	50	
	50EE		POP	RE	POP RETURN TO WE
	50EF		POP	RF	
	70ED		PUSH	RD	PUSH WC (RD-RC) TO STACK
	70EC		PUSH	RC	
	8BEE		JR	L123	GOTO PUSHA8 TO PUSH WA, W8 TO STACK
			LBL	R>S	POP RSTACK - PUSH TO STACK
0135	3150		SRP	50	
	50EE		POP	RE	POP RETURN ADDRESS TO WE
	50EF		POP	RF	
	687A		LD	R6,7A	LOAD RSTACK POINTER INTO W6
	787B		LD	R7,7B	
	C286		LDC	R8,@W6	POP RSTACK TO W8
	A0E6		INCW	W6	
	C296		LDC	R9,@W6	
	A0E6		INCW	W6	
	797B		LD	7B,R7	UPDATE RSTACK POINTER
	697A		LD	7A,R6	
	8BCA		JR	L117	PUSH W8 TO STACK
			LBL	S>R	POP STACK - PUSH TO RSTACK
	3150		SRP	50	
	50EE		POP	RE	POP RETURN ADDRESS TO WE
	50EF		POP	RF	

Addr	Inst	Label	Oprn	Operands	Comments
	50E8		POP	R8	POP STACK TO W8 (R8-R9)
	50E9		POP	R9	
0157	687A		LD	R6,7A	RSTACK POINTER TO W6
	787B		LD	R7,7B	
	80E6	L15B	DECW	W6	
	D296		LDC	@W6,R9	W8 (R9-R8) TO RSTACK
	80E6		DECW	W6	
	D286		LDC	@W6,R8	
	697A		LD	7A,R6	UPDATE RSTACK POINTER
	797B		LD	7B,R7	
	30EE		JP	@RE	RETURN VIA WE
			LBL	LOADNV	LOAD NEXT VECTOR TO W8, INCREMENT IP (7C-7D)
0169	3150		SRP	50	
	A87C		LD	RA,7C	INSTRUCTION POINTER TO WA
	B87D		LD	RB,7D	
	C28A		LDC	R8,@WA	VECTOR AT IP TO W8
	A0EA		INCW	WA	
	C29A		LDC	R9,@WA	
	A0EA		INCW	WA	
	A97C		LD	7C,RA	UPDATE INSTRUCTION POINTER
	B97D		LD	7D,RB	
	AF		RTN		RETURN FROM CALL
			LBL	SEROUT	SERIAL OUTPUT (WRITE) ROUTINE
017C	76FA10	L17C	CP	FA,"10"	IS SERIAL OUTPUT PORT READY?
	6BFB		JR	Z,L17C	ZERO MEANS NOT READY
	56FAEF		AND	FA,"EF"	AND OUT PORT READY BIT
	99F0		LD	F0,R9	PLACE THE CHARACTER IN I/O PORT
	AF		RTN		RETURN FROM CALL
			LBL	SERIN	SERIAL INPUT (READ) ROUTINE
0187	76FA08	L187	CP	FA,"08"	IS SERIAL INPUT PORT READY?
	6BFB		JR	Z,L187	ZERO MEANS NOT READY
	56FAF7		AND	FA,"F7"	SET PORT EMPTY BIT
	98F0		LD	R9,F0	READ CHARACTER FROM I/O PORT
	AF		RTN		RETURN FROM CALL
			LBL	COPYR	COPY WORD AT RSTACK TO STACK
0192	3150		SRP	50	
	50E4		POP	R4	POP RETURN TO W4
	50E5		POP	R5	
	D60135		CALL	R>S	POP RSTACK TO STACK
	D6014D		CALL	S>R	PUSH STACK TO RSTACK
	D60111		CALL	PUSH8	PUSH W8 TO STACK
	30E4		JP	@R4	RETURN VIA R4
			LBL	EXNV	EXECUTE NEXT VECTOR
01A3	D60169		CALL	LOADNV	LOAD NEXT VECTOR

Addr	Inst	Label	Oprn	Operands	Comments
	C2A8	L1A6	LDC	RA,@W8	LOAD CODE ADDRESS POINTED TO BY VECTOR INTO WA
	AOE8		INCW	W8	
	C2B8		LDC	RB,@W8	
	AOE8		INCW	W8	
	897E		LD	7E,R8	UPDATE EXECUTION VECTOR (7E-7F)
	997F		LD	7F,R9	
	30EA		JP	@RA	EXECUTE VIA VECTOR LOADED INTO WA
			LBL	EXWOS	EXECUTE WORD ON STACK
01B4	D600ED		CALL	POP8	STACK TO W8
	8BED		JR	L1A6	USE END OF EXNV
			LBL	COLON	CODE FOR COLON - EXECUTE VECTOR LIST
01B9	707D		PUSH	7D	PUSH INSTRUCTION POINTER TO STACK
	707C		PUSH	7C	
	D6014D		CALL	S>R	MOVE INSTRUCTION POINTER TO RSTACK
	E47E7C		LD	7C,7E	MOVE EXECUTION VECTOR TO INSTRUCTION POINTER
	E47F7D		LD	7D,7F	
	3050		JP	@50	
			LBL	RTN	CODE FOR SEMICOLON - RETURN FROM FORTH WORD
01C8	D60135		CALL	R>S	RSTACK TO STACK
	507C		POP	7C	STACK TO INSTRUCTION POINTER
	507D		POP	7D	
	3050		JP	@50	
			LBL	KEYSUB	CODE FOR KEY
01D1	3150		SRP	50	
	D60187		CALL	SERIN	READ SERIAL PORT
	BOE8		CLR	R8	ZERO HIGH BIT OF RESULT
	56E97F		AND	R9,"7F"	ELIMINATE HIGH ORDER BIT OF RESULT
	D60111		CALL	PUSH8	PUSH RESULT TO STACK
	3050		JP	@50	
			LBL	EMITSUB	
01E0	D600ED		CALL	POP8	STACK TO W8
	D6017C		CALL	SEROUT	WRITE CHARACTER IN R9 TO SERIAL PORT
	3050		JP	@50	
			LBL	!SUB	CODE FOR !
01E5	D600F9		CALL	POPA8	POP ADDRESS TO WA, OBJECT TO W8
	42AA		OR	RA,RA	IS HIGH BYTE OF ADDRESS ZERO?
	6B08		JR	Z,L1F4	IF NOT ZERO STORE IN REGISTER FILE LOCATION
	D28A		LDC	@WA,R8	CODE TO STORE W8 IN RAM - HIGH BYTE TO RAM
	AOEA		INCW	WA	
	D29A	L1F0	LDC	@WA,R9	LOW BYTE TO RAM
	3050		JP	@50	RETURN
	F5E85B	L1F4	LD	@5B,R8	CODE TO STORE R8 IN REG FILE - HIGH BYTE FIRST
	205B		INC	5B	POINT RB TO NEXT BYTE IN REGISTER FILE

Addr	Inst	Label	Oprn	Operands	Comments
	F5E95B	L1F9	LD	@5B,R9	LOW BYTE TO REG FILE
	3050		JP	@50	RETURN
			LBL	C!SUB	CODE FOR C!
0201	D600F9		CALL	POPA8	POP ADDRESS TO W8, OBJECT TO W8
	42AA		OR	R8,R8	IS HIGH BYTE OF ADDRESS ZERO?
	6BF4		JR	Z,L1F9	MAKE USE OF REG FILE PORTION OF !
	8BE9		JR	L1F3	MAKE USE OF RAM PORTION OF !
			LBL	@SUB	CODE FOR @
020A	D600ED		CALL	POP8	POP ADDRESS TO W8
	4288		OR	R8,R8	TEST FOR FETCH FROM REG FILE OR RAM
	6B0C		JR	Z,L21D	IF ZERO, FETCH FROM REGISTER FILE
	C2A8		LDC	RA,@W8	FETCH FROM RAM
	AOE8		INCW	W8	
	C2B8	L215	LDC	RB,@W8	
	70EB	L217	PUSH	RB	PUSH W8 TO STACK
	70EA		PUSH	RA	
	3050		JP	@50	RETURN
021D	E3A9	L21D	LD	RA,@R9	FETCH FROM REGISTER FILE
	9E		INC	R9	
	E3B9	L220	LD	RB,@R9	
	8BF3		JR	L217	USE LAST PART OF RAM FETCH TO PUSH TO STACK
			LBL	C@SUB	CODE FOR C@
0224	D600ED		CALL	POP8	POP ADDRESS TO W8
	BOEA		CLR	RA	SET HIGH BYTE OF RESULT TO ZERO
	4288		OR	R8,R8	TEST FOR FETCH FROM REG FILE OR RAM
	6BF3		JR	Z,L220	IF ZERO FETCH FROM REG FILE
	8BE6		JR	L215	USE PORTIONS OF @ FOR ONE-BYTE FETCHES
			LBL	>R SUB	CODE FOR >R
022F	D6014D		CALL	S>R	MOVE STACK TO RSTACK
	3050		JP	@50	RETURN
			LBL	R>SUB	CODE FOR R>
0234	D60135		CALL	R>S	MOVE RSTACK TO STACK
	3050		JP	@50	RETURN
			LBL	NRSUB	CODE FOR THE NUMBER RUNNER
0239	D60169		CALL	LOADNV	LOAD VECTOR AT IP TO W8
	D60111		CALL	PUSH8	PUSH VECTOR TO STACK
	3050		JP	@50	RETURN
			LBL	JRSUB	JUMP RELATIVE SUBROUTINE
0241	D60169		CALL	LOADNV	LOAD IP INCREMENT TO W8
	807C		DECW	7C	BACK UP IP TO THE INCREMENT
	807C		DECW	7C	
	04E97D		ADD	7D,R9	ADD INCREMENT TO INSTRUCTION POINTER

Addr	Inst	Label	Oprn	Operands	Comments
	14E87C		ADC	7C,R8	
	3050		JP	@50	RETURN
0250	D600ED		LBL	JRZSUB	SUBROUTINE TO JUMP RELATIVE IF TOS ZERO
	4289		CALL	POP8	POP STACK TO W8
	6BEA		OR	R8,R9	TEST WHETHER W8 IS ZERO
	D60169		JR	Z,L241	IF TOS ZERO, USE ADDRESS TO ADJUST IP
	3050		CALL	LOADNV	OTHERWISE, SKIP OVER THE INCREMENT
			JP	@50	
025C	D600F9		LBL	SWAPSUB	CODE FOR SWAP
	D6011D		CALL	POPA8	POP ONE WORD INTO R8, THE OTHER INTO WA
	3050		CALL	PUSHA8	PUSH WA THEN W8 ONTO THE STACK
			JP	@50	RETURN
0264	D600ED		LBL	DUPSUB	CODE FOR DUP
	D60111		CALL	POP8	
	D60111		CALL	PUSH8	
	3050		CALL	PUSH8	
			JP	@50	
026F	D600ED		LBL	DROPSUB	CODE FOR DROP
	3050		CALL	POP8	
			JP	@50	
0274	D600F9		LBL	ANDSUB	CODE FOR AND
	528A		CALL	POPA8	POP ARGUMENTS INTO W8, WA
	529B		AND	R8,RA	
	D60111		AND	R9,RB	
	3050		CALL	PUSH8	PUSH RESULT ONTO STACK
			JP	@50	
0280	D600F9		LBL	ORSUB	CODE FOR OR
	428A		CALL	POPA8	POP ARGUMENTS INTO W8, WA
	429B		OR	R8,RA	
	D60111		OR	R9,RA	
	3050		CALL	PUSH8	PUSH RESULT ONTO STACK
			JP	@50	
028C	D600F9		LBL	XORSUB	CODE FOR XOR
	B28A		CALL	POPA8	POP ARGUMENTS INTO W8,WA
	B29B		XOR	R8,RA	
	D60111		XOR	R8,RA	
	3050		CALL	PUSH8	PUSH RESULT ONTO STACK
			JP	@50	
0298	D600F9		LBL	+SUB	CODE FOR +
	029B		CALL	POPA8	POP ARGUMENTS INTO W8,WA
			ADD	R9,RB	

Addr	Inst	Label	Oprn	Operands	Comments
	128A		ADD	R8,RA	
	D60111		CALL	PUSH8	
	3050		JP	@50	
0298	D600ED		LBL	NEGSUB	CODE FOR NEGATE
	60E9		CALL	POP8	
	60E8		COM	R9	
	60E8		COM	R8	
	A0E8		INCW	W8	
	D60111		CALL	PUSH8	
	3050		JP	@50	
02B2	D600F9		LBL	MULSUB	CODE FOR UNSIGNED MULTIPLY
	BOEC		CALL	POPA8	POP ARGUMENTS INTO W8, WA
	BOED		CLR	RC	CLEAR PRODUCT REGISTER
	7C11		LD	R7,"11"	GO THROUGH BIT-LOOP 17 TIMES
	CF		RCF		
	COEC	L2BC	RRC	RC	ROTATE QUAD REGISTER C,D,A,B RIGHT
	COED		RRC	RD	
	COEA		RRC	RA	
	COEB		RRC	RB	
	FBO4		JR	OV,L2C9	IF BIT IN CARRY IS ZERO, ADD IN MULT
	02D9		ADD	RD,R9	
	12C8		ADC	RC,R8	
	7AF0	L2C9	DJNZ	R7,L2BC	TEST FOR END OF BIT-LOOP
	88EC		LD	R8,RC	LOAD W8 WITH HIGH PART OF RESULT (WC)
	98ED		LD	R9,RD	
	D6011D		CALL	PUSHA8	PUSH BOTH WORDS OF RESULT TO STACK
	3050		JP	@50	
02D5	D60105		LBL	DIVSUB	CODE FOR UNSIGNED DIVIDE
	BOEE		CALL	POPCA8	POP DBL WORD QUOTIENT IN WC/WA, DIVISOR TO W8
	BOEF		CLR	RE	CLEAR DOUBLE WORD RESULT
	BOEF		CLR	RF	
	BOE6		CLR	R6	
	BOE7		CLR	R7	
	BOE5		CLR	R5	CLEAR LEADING BIT COUNT REGISTER
	4C20		LD	R4,"20"	EXAMINE 32 BIT OF QUOTIENT
	CF		RCF		
	76EE80	L2E5	TM	RE,"80"	IS THIS THE LEADING BIT OF THE QUOTIENT?
	EB18		JR	NZ,L302	YES - GO DO THE DIVISION
	5E		DEC	R5	NO - ROTATE QUAD REG D, C, F, E, LEFT
	10ED		RLC	RD	
	10RC		RLC	RC	
	10RF		RLC	RF	
	10RE		RLC	RE	
	4AEF		DJNZ	R4,L2E5	KEEP LOOKING FOR THE LEADING BIT
	ACFF		LD	RA,"FF"	DIDN'T FIND A LEADING BIT - SO LOAD DBL WORD

Addr	Inst	Label	Oprn	Operands	Comments
	BCFF		LD	RB, "FF"	RESULT WITH -1 AND RETURN
	9CFF		LD	R9, "FF"	
	8CFF		LD	R8, "FF"	
	D6011D		CALL	PUSHA8	PUSH DOUBLE WORD RESULT TO STACK
	3050		JP	@50	
0302	5E	L302	INC	R5	INCREMENT BIT COUNT
	CF	L303	RCF		
	10E7		RLC	R7	
	10E6		RLC	R6	
	229D		SUB	R9, RD	SUBTRACT QUAD DENOMINATOR FROM QUAD QUOTIENT
	328C		SBC	R8, RC	
	32BF		SBC	RB, RF	
	32AE		SBC	RA, RE	
	FBOA		JR	NC, L31C	
	029D		ADD	R9, RD	ADD QUAD DENOMINATOR TO QUAD QUOTIENT
	128C		ADC	R8, RD	
	12BF		ADC	RB, RF	
	12AE		ADC	RA, RE	
	8B02		JR	L31E	
031C	AOE6		INCW	W6	
	CF		RCF		
	COEE		RRC	RE	ROTATE QUAD REG E, F, C, D RIGHT
	COEF		RRC	RF	
	COEC		RRC	RC	
	COED		RRC	RD	
	5ADA		DJNZ	R5, L303	
	70E9		PUSH	R9	PUSH DOUBLE WORD RESULT TO STACK
	70E8		PUSH	R8	
	70E7		PUSH	R7	
	70E6		PUSH	R6	
	3050		JP	@50	RETURN
			LBL	0=SUB	CODE FOR 0=
0333	D600ED		CALL	POP8	
	4289		OR	R8, R9	TEST IF ARGUMENT IS ZERO
	BOE8		CLR	R8	ZERO RESULT REGISTER
	BOE9		CLR	R9	
	EB01		JP	NZ, L33F	SKIP SETTING RESULT TO 1 IF ARG WAS ZERO
	9E	L33E	INC	R9	
	D60111	L33F	CALL	PUSH8	PUSH RESULT TO STACK
	3050		JP	@50	
			LBL	>=SUB	CODE FOR >=
0344	D600F9		CALL	POPA8	POP LEFT ARG TO RA, RIGHT ARG TO R8
	229B		SUB	R9, RB	SUBTRACT RIGHT ARG FROM LEFT ARG
	328A		SBC	R8, RA	
	BOE8		CLR	R8	ZERO RESULT REGISTER
	BOE9		CLR	R9	
	EBED		JR	UGE, L33E	MAKE USE OF CODE AT END OF 0=

Addr	Inst	Label	Oprn	Operands	Comments
	8BEC		JR	L33F	
0353	3150		LBL	CONSUB	LOAD A CONSTANT ON STACK
	A87E		SRP	50	
	B87F		LD	RA,7E	INSTRUCTION POINTER TO WA
	C28A		LD	RB,7F	
	AOEA		LDC	R8,@WA	LOAD CONSTANT AT WA TO W8
	C29A		INCW	RA	
	8BDE		LDC	R9,@WA	
			JR	L33F	EXIT USING LAST PART OF 0= CODE
0361	707F		LBL	IP>S	CODE TO PUSH INSTRUCTION POINTER TO STACK
	707E		PUSH	7F	
	3050		PUSH	7E	
			JP	@50	
0367	D600F9		LBL	DOSUB	CODE FOR DO
	D6011D		CALL	POPA8	SWAP
	D60A4D		CALL	PUSHA8	
	D6014D		CALL	S>R	PUSH LIMIT TO STACK
	3050		CALL	S>R	PUSH INITIAL INDEX TO STACK
			JP	@50	
0375	D60135		LBL	+LOOPSUB	CODE FOR +LOOP (INCREMENT IS ON STACK)
	D600F9	L378	CALL	R>S	MOVE INDEX TO STACK
	029B		CALL	POPA8	INDEX TO WA, INCREMENT TO W8
	128A		ADD	R9,RB	INDEX + INCREMENT TO W8
	D60111		ADC	R8,RA	
	D60192		CALL	PUSH8	PUSH UPDATED INDEX TO STACK
	D600F9		CALL	COPYR>S	COPY LIMIT TO STACK
	22B9		CALL	POPA8	LIMIT TO WA, UPDATED INDEX TO R8
	32A8		SUB	RB,R9	SUBTRACT UPDATED INDEX FROM LIMIT
	7B09		SBC	RA,R8	
	D60111		JR	MI,L397	MINUS IF UPDATED INDEX EXCEEDS LIMIT
	D6014D		CALL	PUSH8	PUSH UPDATED INDEX TO STACK
	8D0241		CALL	S>R	UPDATED INDEX FROM STACK TO RSTACK
0397	D60135	L397	JP	L241	BACK UP TO HEAD OF LOOP
	D600ED		CALL	R>S	EXIT LOOP - MOVE LIMIT FROM RSTACK TO STACK
	D60169		CALL	POP8	POP LIMIT FROM STACK
	3050		CALL	LOADEV	SKIP OVER IP ADDRESS ADJUSTMENT
			JP	@50	
03A2	3150		LBL	LOOPSUB	CODE FOR LOOP
	9C01		SRP	50	
	BOE8		LD	R9,"01"	SET INCREMENT TO 1
	D60111		CLA	R8	
	8BC8		CALL	PUSH8	PUSH THE INCREMENT ONTO THE STACK
			JR	L378	PROCESS THROUGH +LOOP

Addr	Inst	Label	Oprn	Operands	Comments
			LBL	ISUB	CODE FOR I
03AD	D60192		CALL	COPYR>S	
	3050		JP	@50	
			LBL	JSUB	CODE FOR J
03B2	D60135		CALL	R>S	MOVE INNER INDEX TO STACK
	D60135		CALL	R>S	MOVE INNER LIMIT TO STACK
	D60192		CALL	COPYR>S	MOVE OUTER INDEX TO STACK
	50E4		POP	R4	POP OUTER INDEX TO W4
	50E5		POP	R5	
	D6014D		CALL	S>R	MOVE INNER LIMIT BACK TO RSTACK
	D6014D		CALL	S>R	MOVE INNER INDEX BACK TO RSTACK
	70E5		PUSH	R5	PUSH W4 ONTO THE STACK
	70E4		PUSH	R4	
	3050		JP	@50	
			LBL	LEAVESUB	CODE FOR LEAVE
03CB	D60135		CALL	R>S	MOVE INDEX TO STACK
	D600ED		CALL	POP8	PURGE INDEX FROM STACK
	D60192		CALL	COPYR>S	COPY LIMIT TO STACK
	D6014D		CALL	S>R	SET INDEX TO LIMIT
			LBL	CMOVESUB	CODE FOR CMOVE
03D9	D601105		CALL	POPCA8	COUNT TO WC, TARGET ADDR TO WA, SOURCE TO W8
	B0E7	L3DC	CLR	R7	CLEAR SOURCE/DESTINATION FLAG
	4288		OR	R8,R8	R8 IS ZERO IF SOURCE IS IN REGFILE
	6B01		JR	Z,L3E5	
	7E		INC	R7	SET LOW BIT OF R7 TO INDICATE SOURCE IN RAM
	42AA	L3E5	OR	RA,RA	RA IS ZERO IF DESTINATION IS IN REGFILE
	6B03		JR	Z,L3EA	
	46E702		OR	R7,"02"	BIT 1 OF R7 IS SET FOR DESTINATION IN RAM
	4277	L3EA	OR	R7,R7	R7 ZERO IF SOURCE AND DEST IN REG FILE
	6B18		JR	Z,Z3F6	
	A6E701		CP	R7,"01"	R7 IS 1 FOR SOURCE IN RF, DEST IN RAM
	6B0F		JR	Z,L3F2	
	A6E702		CP	R7,"02"	R7 IS 2 FOR SOURCE IN RAM, DEST IN RF
	6B06		JR	Z,L3EE	
	C268		LDC	R6,@W8	BOTH SOURCE AND DESTINATION IN RAM
	D26A	L3EA	LDC	@WA,R6	
	8B0C		JR	L3FA	LOOP EXIT
03EE	E369	L3EE	LD	R6,@R9	SOURCE IN RF, DESTINATION IN RAM
	8BF8		JR	L3EA	STORE IN RAM
	C268	L3F2	LDC	R6,@W8	SOURCE IN RAM, DESTINATION IN RF
	8B02		JR	L3F8	
	E369	L3F6	LD	R6,@R9	BOTH SOURCE AND DEST IN REG FILE
	F3B6	L3F8	LD	@RB,R6	STORE IN REG FILE
	AOE8	L3FA	INCW	R8	INCREMENT SOURCE ADDRESS
	AOEA		INCW	WA	INCREMENT DESTINATION ADDRESS
	80EC		DECW	RC	DECREMENT COUNT

Addr	Inst	Label	Oprn	Operands	Comments
	EBCA 3050		JR JP	NZ, L3DC @50	IF NOT ZERO, REPEAT THE LOOP
0414	7013 7012 3050		LBL PUSH PUSH JP	HERESUB 13 12 @50	CODE FOR HERE PUSH HERE (REG FILE 12/13) TO STACK
041A	D600ED A812 B813 D213 AOEA		LBL CALL LD LD LDC INCW	,SUB POP8 RA,12 RB,13 @WA,R8 WA	CODE FOR , (COMMA - COMPILE STACK) POP WORD TO COMPILE OFF STACK DICTIONARY POINTER TO WA STORE W8 AT END ON DICTIONARY
0425	D29A AOEA A912 B913 3050	L425	LDC INCW LD LD JP	@WA,R9 WA 12,RA 13,RB @50	STORE LOW BYTE OF W8 AT END OF DICTIONARY SET DICTIONARY POINTER TO NEXT UNUSED LOCATION STORE UPDATE DICTIONARY POINTER IN REGFILE 12/13
042F	D600ED A812 B813 8BED		LBL CALL LD LD JR	C,SUB POP8 RA,12 RB,13 L425	CODE FOR C, (C, - COMPILE BYTE TO STACK) DICTIONARY POINTER TO WA
0438	D600ED A8E9 BC04 98E8 FOE9 56E90F 06E930 A6E93A 7B03 06E907		LBL CALL LD LD LD SWAP AND ADD CP JR ADD	H.SUB POP8 RA,R9 RB,"04" R9,R8 R9 R9,"0F" R9,"30" R9,"3A" ULT,L451 R9,"07"	CODE TO PRINT BYTE ON STACK POP WORD OFF TOP OF STACK TOP BYTE TO RA DO FOUR CHARACTERS AND OUT LEADING NIBBLE MAKE IT A CHARACTER WAS IT A-F? ADD 7 TO MAKE IT A-F
0451	D6017C A6EB03 EB04 88EA	L451	CALL CP JR LD	SEROUT RB,"03" NZ,L45D R8,RA	WRITE THE CHARACTER TO SERIAL OUTPUT PORT IF COUNTER IS THREE GET LOWER BYTE LOAD LOWER BYTE INTO R8
045B	8B02	L45B	JR	L45F	
045D	FOE8	L45D	SWAP	R8	SWAP TO MAKE LOW BYTE THE ONE THAT'S WORKED ON
045F	BADE 3050	L45F	DJNZ JP	RB,L43F @50	DO ANOTHER NIBBLE
0463	D600ED AOE8		LBL CALL INCW	1+SUB POP8 W8	CODE FOR 1+

Addr	Inst	Label	Oprn	Operands	Comments
	D60111		CALL	PUSH8	
	3050		JP	@50	
046D	D600ED		LBL	2DROPSUB	CODE FOR 2DROP
	D600ED		CALL	POP8	PRUNE TWO WORDS FROM STACK
	3050		CALL	POP8	
			JP	@50	
0475	D60169		LBL	DLITSUB	CODE FOR DLITERAL
	D60111		CALL	LOADEV	LOAD HIGH WORD OF DOUBLE WORD
	D60169		CALL	PUSH8	PUSH IT ONTO THE STACK
	D60111		CALL	LOADEV	LOAD LOW WORD OF DOUBLE WORD
	D60111		CALL	PUSH8	PUSH IT ONTO THE STACK
	8D025C	L481	JP	L25C	EXIT VIA CODE FOR SWAP
0484	D600F9		LBL	D+SUB	CODE FOR D+
	50E6		CALL	POPA8	POP ONE DOUBLE WORD ARGUMENT TO WA,W8
	50E7		POP	R6	POP THE OTHER TO W6,W4
	50E4		POP	R7	
	50E5		POP	R4	
	0295		POP	R5	
	1284		ADD	R9,R5	ADD W6,W4 TO WA,W8
	12B7		ADC	R8,R4	
	12A6		ADC	RB,R7	
	D6011D	L497	ADC	RA,R6	
	8BE5		CALL	PUSHA8	PUSH WA THEN W8 ONTO STACK
			JR	L481	EXIT VIA CODE FOR SWAP
049C	D600F9		LBL	DNEGSUB	CODE FOR DNEGATE
	60E9		CALL	POPA8	POP THE DOUBLE WORD ARGUMENT TO WA,W8
	60E8		COM	R9	
	60EB		COM	R8	
	60EA		COM	RB	
	06E901		COM	RA	
	16E800		ADD	R9,"01"	ADD ONE FOR TWOS COMPLEMENT
	16EB00		ADC	R8,"00"	
	16EB00		ADC	RB,"00"	
	16EB00		ADC	RA,"00"	
	8BE2		JR	L497	EXIT VIA CODE FOR D+
04B5	707D		LBL	DOES_SUB	CODE FOR DOES
	707C		PUSH	7D	PUSH EXECUTION VECTOR ONTO THE STACK
	D6014D		PUSH	7C	
	3170		CALL	S>R	PUSH EXECUTION VECTOR TO RSTACK
	C2CE		SRP	70	
	A0EE		LD	RC,@WE	LOAD EXECUTION VECTOR @IP
	C2DE		INCW	RE	
	A0EE		LD	RD,@WE	
			INCW	WE	

Addr	Inst	Label	Oprn	Operands	Comments
	70EF		PUSH	RF	PUSH IP TO STACK
	70EE		PUSH	RE	
	3050		JP	@50	
			LBL	WORDAUX	SUBROUTINE FOR WORD CODE
04CC	68E8		LD	R6,R8	BUFFER ADDRESS TO W6
	78E9		LD	R7,R9	
	0415E7		ADD	R7,15	ADD >IN TO BUFFER ADDRESS
	1414E6		ADC	R6,14	
	C2A6		LDC	RA,@W6	FETCH CHARACTER FROM BUFFER TO RA
	42AA		OR	RA,RA	TEST WHETHER ITS ZERO
	AF		RTN		
			LBL	WORDSUB	CODE FOR WORD
04DB	D600F9		CALL	POPA8	FENCE TO RB, BUFFER ADDRESS TO W8
04DE	D604CC	L4DE	CALL	WORDAUX	SKIP TO FIRST OCCURRENCE OF FENCE
	6B2C		JR	Z,L50F	ZERO IF END OF BUFFER
	A2AB		CP	RA,RB	TEST CHARACTER AGAINST FENCE
04E5	EB04		JR	NZ,L4ED	NON-ZERO IF CHAR WAS NOT THE FENCE
	A014		INCW	14	INCREMENT OFFSET
04E9	8BF3		JR	L4DE	
04EB	C8E6		LD	RC,R6	LOAD CHARACTER ADDRESS TO WD
04ED	D8E7	L4ED	LD	RD,R7	
04EF	A014	L4EF	INCW	14	INCREMENT >IN
	D60RCC		CALL	WORDAUX	GET ANOTHER
	6B19		JR	Z,L50D	
	A2AB		CP	RA,RB	COMPARE CHAR WITH FENCE
	EBF5		JR	NZ,L4EF	
	88E6		LD	R8,R6	CHAR ADDRESS TO W8
	98E7		LD	R9,R7	
	229D		SUB	R9,RD	LENGTH OF WORD TO W8
0500	328C		SBC	R8,RC	
0502	A812	L502	LD	RA,12	DIRECTORY POINTER (TARGET) TO WA
	B813		LD	RB,13	
	D29A		LDC	@WA,R9	LENGTH BYTE TO DICTIONARY
	AOEA		INCW	WA	POINT TO DESTINATION FOR TEXT
	D60129		CALL	PUSHCA8	FROM ADDR IN WC, TO IN WA, COUNT IN W8
	3050	L50D	JP	@50	
050F	B014	L50F	CLR	14	CASE WHEN BUFFER STARTS WITH ZERO
	B015		CLR	15	CLEAR >IN
	C8E6		LD	RC,R6	CHARACTER ADDRESS TO WC
	D8E7		LD	RD,R7	
	B0E8		CLR	R8	SET CHARACTER COUNT TO 1
	9C01		LD	R9,"01"	
051B	8BE5		JR	L502	
			LBL	FINDCC	COMPARE CHARACTERS ROUTINE (FOR FIND)
051D	C2C8		LDC	RC,@W8	GET CHARACTER FROM DIRECTORY
	C2DA		LDC	RC,@WA	GET CHARACTER FROM WORD

Addr	Inst	Label	Oprn	Operands	Comments
	52C7		AND	RC,R7	AND OUT CHARACTERS TO TEST
	52D7		AND	RD,R7	
	AA2CD		CP	RC,RD	
	AF		RTN		
			LBL	FINDSB	FIND STOP BIT ROUTINE (FOR FIND)
0528	C2D8		LDC	RD,@W8	GET THE CHARACTER FROM WORD
	56ED80		AND	RD,"80"	GET THE STOP BIT
	AF		RTN		
052E	D600F9		CALL	POPA8	ADDRESS OF WORD TO RA, DICTIONARY IN R8
	4288		OR	R8,R8	DICTIONARY ADDRESS IN REG FILE?
	EB0B		JR	NZ,L54D	NZ IF DICTIONARY ADDRESS EXPLICIT
	E559EC		LD	RC,@R9	IF DICT ARG IN REG FILE ITS A POINTER
	9E		INC	R9	LOAD POINTER TO WC
	E559ED		LD	RD,@R9	
	88EC		LD	R8,RC	NOW LOAD THE DICTIONARY ADDRESS
	98ED		LD	R9,RD	
0540	7C1F	L540	LD	R7,"1F"	TEST EQUALITY OF WORD COUNTS
0542	D6051D	L542	CALL	FINDCC	
	EB20		JR	NZ,L562	IF NOT EQUAL GO GET NEXT DICTIONARY ENTRY
	AOE8	L547	INCW	W8	POINT TO NEXT BYTE IN DICTIONARY
	AOEA		INCW	WA	POINT TO NEXT BYTE IN WORD
	7C7F		LD	R7,"7F"	SET UP TO TEST THE ASCII CHARACTERS
	D6051D		CALL	FINDCC	
	EB10		JR	NZ,L562	IF NOT EQUAL GO GET NEXT DICTIONARY ENTRY
	D60528		CALL	FINDSB	CHECK IF THE DICTIONARY ENTRY STOP BIT IS SET
	6BF0		JR	EQ,L547	IF NOT SET GO CHECK NEXT CHAR IN DICTIONARY
	AOE8		INCW	R8	DICTIONARY ENTRY MATCHES WORD - POINT TO
	AOE8		INCW	R8	PARAMETER PART OF DICTIONARY ENTRY
	AOE8		INCW	R8	
	D60111		CALL	PUSH8	PUSH ADDRESS OF PARAMETER ENTRY (OR ZERO)
	3050		JP	@50	ONTO STACK AND RETURN
0562	D60528	L562	CALL	FINDSB	CHAR OF ENTRY DIDN'T MATCH - IS SEARCH AT THE
	EB04		JR	NZ,L56B	END OF THE DICTIONARY ENTRY?
	AOE8		INCW	W8	IF NOT, LOOK AT THE NEXT CHAR IN THE DICTIONARY
	8BF7		JR	L562	
056B	AOE8		INCW	W8	DICTIONARY ENTRY DIDN'T MATCH - GO TO NEXT ENTRY
	C2C8		LDC	RC,@W8	LOAD LINK TO NEXT ENTRY INTO WC
	AOE8		INCW	W8	
	C2D8		LDC	RD,@W8	
	88EC		LD	R8,RC	LOAD ADDRESS OF DICTIONARY ENTRY TO W8
	98ED		LD	R9,RD	
	42CD		OR	RC,RD	IS THE LINK ADDRESS ZERO?
	6BE2		JR	EQ,L55D	
	A812		LD	RA,12	RESTORE ADDRESS OF WORD INTO WA
	B813		LD	RB,13	
	8BBF		JR	L540	

Addr	Inst	Label	Oprn	Operands	Comments
			LBL	."SUB	CODE TO EXECUTE DOT-QUOTE
0581	3150		SRP	50	
	B87D		LD	RB,7D	LOAD INSTRUCTION POINTER INTO RA
	A87C		LD	RA,7C	
	C28A		LDC	R8,@RA	LOAD CHARACTER COUNT FROM TEXT
	AOEA		INCW	WA	
	C29A	L589	LDC	R9,@WA	LOAD SUCCEEDING CHARACTER FROM TEXT
	D6017C		CALL	SEROUT	WRITE CHARACTER TO SERIAL OUTPUT PORT
	8AF7		DJNZ	R8,L589	
	AOEA		INCW	WA	
	B97D		LD	7D,RB	RESTORE IP FROM WA
	A97C		LD	7C,RA	
	3050		JR	@50	

APPENDIX B

ZILOG Z8 FORTH SYSTEM
FORTH SECTION⁶

Headless words (written as conventional FORTH definitions):

```
( Addr 608 )
: ERRMSG WARNING @ DUP IF EXECUTE ELSE DROP CR HERE COUNT 1F AND
  TYPE SPACE K3F EMIT EMIT CR ;

( Addr 636 )
: FATALERR ERRMSG BELL EMIT CR QUIT ;

( Addr 644 )
: MSHOOK BLK @ DUP 400 U* IF DROP EXECUTE ^; THEN SWAP ;

( Addr 662 )
: NUCLEUS BEGIN BEGIN BEGIN BEGIN FIND DUP IF [ ROT ROT ] DUP K2 - K1 - BEGIN
  K1 - DUP C@ K80 AND UNTIL C@ STATE @ >= IF EXECUTE [ SWAP ] AGAIN THEN ,
  AGAIN THEN DROP HERE NUMBER 10 @ 1+ IF [COMPILE] DLITERAL [ SWAP ] AGAIN
  THEN DROP [COMPILE] LITERAL AGAIN ;

( Addr 6BE )
: RELADR HERE - , ;
```

Interpreted FORTH words:

```
( Addr 73D )          ( Addr 7DA )
: - NEGATE + ;       : = - 0= ;

( Addr 7E6 )          ( Addr 7CE )          ( Addr 80A )
: OVER >R DUP R> SWAP ; : ROT >R SWAP R> SWAP ; : SPACE K20 EMIT :

( Addr 818 )
: EXPECT OVER + OVER DO KEY DUP 8 = IF OVER I = IF K1 - EMIT K0 ELSE R> SWAP
  DUP EMIT SPACE EMIT K2 - >R [ SWAP ] ELSE DUP KD = IF DROP I OVER OVER C!
  1+ K0 OVER C! K20 [ SWAP ] THEN LEAVE [ SWAP ] THEN DUP I C! THEN EMIT
  THEN K1 LOOP DROP ;

( Addr 89E )
: +! SWAP @ + SWAP ! ;

( Addr 8B3 )
: | { null } [ 0 HERE 4 - C! ] BLK @ IF K1 BLK +! >IN @ K0 >IN ! 3FF = IF
  STATE @ K0 = IF 74C FATALERR [ ROT ROT ] THEN THEN R> DROP ; IMMEDIATE

( Addr 8F5 )
: CR KD EMIT KA EMIT ;
```

⁶FORTH words beginning with a caret (^) are addresses of routines in the assembly section of the system software. FORTH words consisting of a hex number preceded by the letter K (K1, K2, KC0) are constants loaded from the constant block (addresses 5A8-5FF).

```

( Addr 906 )
: WORD HERE K20 OVER C! DUP 1+ K20 CMOVE BLK @ IF MSHOOK ELSE TIB @ SWAP
  WORDSUB CMOVE HERE ;

( Addr 93A )
: COUNT DUP >R 1+ R> C@ ;

( Addr 94E )
: TYPE K1 - K0 DO I OVER + C@ EMIT LOOP DROP ;

( Addr 970 )
: FIND K20 WORD CURNT @ SWAP FINDSUB DUP
  IF ^; THEN DROP CONTXT @ HERE FINDSUB ;

( Addr 9A7 )
: COMPILE STATE @ IF R> DUP K2 + >R @ , ELSE 143 FATALERR THEN ;

( Addr 9CD )
: LITERAL STATE @ IF [COMPILE] COMPILE ^NR , ; IMMEDIATE

( Addr 9E5 )
: DLITERAL STATE @ IF COM ^DLIT , , THEN ; IMMEDIATE

( Addr 9FF )
: DIGIT 30 - DUP KO >= IF 7 - DUP KA >= ELSE/IF DUP BASE @ 1+ THEN >= ELSE/IF
  DROP ^; THEN THEN K1 ;

( Addr A49 )
: NUMBER KO KO ROT DUP 1+ C@ 2DROP = DUP >R + -1 10 ! 1+ DUP >R C@ DIGIT WHILE
  SWAP BASE @ U* DROP ROT BASE @ U* D+ 10 @ 1+ IF K1 10 +! THEN AGAIN DUP C@
  K20 - WHILE DUP C@ 2E - IF R> 24E FATALERR THEN KO REPEAT DROP R> IF
  DNEGATE THEN ;

( Addr AE5 )
: QUIT SO @ FE ! KO BLK ! KO STATE ! RO @ 7A ! BEGIN CR BEGIN TIB @ KO OVER C!
  DUP 1+ 40 CMOVE TIB @ 40 EXPECT NUCLEUS STATE @ 0= [ SWAP ] UNTIL ." OK"
  AGAIN ;

( Addr B48 )
: [ KO STATE ! ; IMMEDIATE
( Addr B56 )
: ] CO STATE ! ; IMMEDIATE

( Addr B66 )
: ' FIND DUP IF K2 + LITERAL THEN;

( Addr B82 )
: MIN OVER OVER >= IF SWAP THEN DROP ;
( Addr B9A )
: ALLOT 12 +! ;

( Addr BAA )
: CREATE FIND IF 55 FATALERR THEN HERE DUP @ WIDTH @ MIN ALLOT A0 OVER C@ OR
  OVER C! HERE K80 OVER C@ OR SWAP C! K1 ALLOT VOCLNK @ , VOCLNK ! KO HERE
  ! ;

( Addr BFE )
: : STATE @ IF 444 FATALERR THEN STKPTR @ STKBAL ! CURNT @ CONTXT ! CREATE ]
  [COMPILE] COMPILE ^: ; IMMEDIATE

( Addr C2C )
: SMUDGE CURNT @ @ DF OVER C@ AND SWAP C! ;

```

```

      ( Addr C4A )
: ; STKPTR @ STKBAL @ - IF 353 FATALERR THEN [COMPILE] COMPILE ^; SMUDGE
  [ ; IMMEDIATE

      ( Addr C6E )
: CONSTANT CREATE ^CONST , , SMUDGE ;
      ( Addr C84 )
: <BUILDS KO CONSTANT ;

      ( Addr C92 )
: DOES> CURNT @ @ BEGIN 1+ DUP C@ K80 AND UNTIL 3 + 4B5 OVER ! K2 + R> SWAP ! ;

      ( Addr CC8 )
: IMMEDIATE CURRENT @ @ 40 OVR C@ OR SWAP C! ;

      ( Addr CE6 )
: ." K1 >IN +! [COMPILE] ^." 22 WORD C@ 1+ ALLOT K1 >IN +! ; IMMEDIATE

      ( Addr DOB )
: PAD HERE 44 + ;
      ( Addr D1D )
: HOLD HLD OVER +! @ C! ;
      ( Addr D35 )
: <# PAD HOLD ! ;

      ( Addr D44 )
: # BASE @ >R KO I U/ R> SWAP >R U/ R> ROT DUP KA >= IF 7 + THEN 30 + HOLD ;

      ( Addr D7C )
: #S # OVER OVER OR 0= IF [-C SWAP ! ] ;
      ( Addr D93 )
: #> 2DROP HLD @ PAD OVER - ;

      ( Addr DA8 )
: SIGN ROT 8000 >= IF 2DROP HOLD ELSE ;

      ( Addr DC4 )
: DABS DUP 8000 >= IF DNEGATE THEN ;

      ( Addr DDC )
: D. SWAP OVER DABS <# #S SIGN #> TYPE ;

      ( Addr DF5 )
: S-> KO OVER 8000 >= IF K1 - THEN ;

      ( Addr E11 )
: DO [COMPILE] COMPILE DOSUB HERE ; IMMEDIATE

      ( Addr E20 )
: +LOOP [COMPILE] COMPILE ^+LOOP RELADR ; IMMEDIATE

      ( Addr E30 )
: LOOP [COMPILE] COMPILE ^LOOP RELADR ; IMMEDIATE

      ( Addr E40 )
: IF [COMPILE] COMPILE ^JRZ HERE KO , ; IMMEDIATE

      ( Addr E53 )
: THEN HERE OVER - SWAP ! ; IMMEDIATE

      ( Addr E67 )
: ELSE [COMPILE] COMPILE ^JR HERE KO , SWAP [COMPILE] THEN ; IMMEDIATE

      ( Addr E7F )
: BEGIN HERE ; IMMEDIATE

      ( Addr E8B )
: UNTIL [COMPILE] COMPILE ^JRZ RELADR ; IMMEDIATE

```

```
( Addr E9B )
: AGAIN [COMPILE] COMPILE ^JR RELADR ; IMMEDIATE
( Addr EAB )
: WHILE [COMPILE] IF ; IMMEDIATE
( Addr EB7 )
: REPEAT >R [COMPILE] AGAIN R> [COMPILE] THEN ; IMMEDIATE
( Addr EC9 )
: CASE CASE# @ STKPTR @ CASE# ! ; IMMEDIATE
( Addr EDF )
: OF COMPILE OVER COMPILE = [COMPILE] IF COMPILE DROP ; IMMEDIATE
( Addr EF6 )
: ENDCASE BEGIN STKPTR @ CASE# @ - WHILE [COMPILE] THEN REPEAT CASE# ! ;
IMMEDIATE
( Addr F18 )
: FORGET FIND DUP IF CURNT @ CONTXT @ - ELSE/IF DROP 656 FATALERR THEN K2 - DUP
@ CURNT @ ! K1 K0 DO BEGIN K1 - DUP C@ K80 AND UNTIL LOOP 12 ! ; IMMEDIATE
```

APPENDIX C

ZILOG Z8 FORTH SYSTEM
4K ROM MEMORY DUMP

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment
000	< 00	A9	00	AB	00	AD	00	AF	00	B1	00	B3	8F	31	50	EC	> First instruction: 00C
010	< 00	FC	B5	DC	F0	CC	10	C3	DE	CA	FC	EC	00	FC	C5	DC	> Initialize F0-FF
020	< 10	CC	20	C3	DE	CA	FC	31	70	AC	00	BC	00	06	EA	04	> Initialize 10-2F
030	< C2	7A	68	E7	60	E6	D2	6A	C2	6A	D2	7A	A2	67	6B	ED	> Find limits of ROM
040	< C8	EA	D8	EB	C9	12	D9	13	06	EA	04	C2	7A	68	E7	60	>
050	< E6	D2	6A	C2	6A	D2	7A	A2	67	EB	ED	A9	22	B9	23	00	> Find limits of RAM
060	< EA	A9	20	B9	21	A9	1A	B9	1B	80	EC	C2	7C	80	EC	C2	> Find starting address
070	< 6C	A0	E6	EB	04	CC	0F	DC	FE	31	50	8C	FF	9C	FD	C2	> Get baud rate switches
080	< 78	8D	0F	84	8C	00	9C	E5	02	97	16	E8	00	C2	78	79	> Initialize shared-bus
090	< F4	E6	F1	03	E4	20	FE	E4	21	FF	E4	22	7A	E4	23	7B	> Initialize stack adds
0A0	< E6	50	01	E6	51	A3	9F	30	50	30	04	30	06	30	08	30	> Initialize NEXT vector
0B0	< 0A	30	0C	30	0E	20	00	F0	03	10	0F	FF	41	B2	2B	10	> Constants for F0-FF
0C0	< 00	00	50	1F	00	00	00	10	00	00	00	00	00	10	00	00	> Constants for 10-2F
0D0	< 00	00	00	00	00	00	00	00	00	00	03	00	00	00	2C	00	>
0E0	< 2C	0F	6E	0F	FF	80	01	02	04	08	10	AF	40	31	50	50	> Baud rate table
0F0	< EE	50	EF	50	E8	50	E9	30	5E	31	50	50	EE	50	EF	50	> Stack routines: POP8
100	< EA	50	EB	8B	EE	31	50	50	EE	50	EF	50	EC	50	ED	8B	> POPA8 POPCA8
110	< EE	31	50	50	EE	50	EF	70	E9	70	E8	30	5E	31	50	50	> PUSH8 PUSH8A8
120	< EE	50	EF	70	EB	70	EA	8B	EE	31	50	50	EE	50	EF	70	> PUSHCA8
130	< ED	70	EC	8B	EE	31	50	50	EE	50	EF	68	7A	78	7B	C2	> RSTACK > STACK
140	< 86	A0	EF	C2	96	A0	E6	79	7B	69	7A	8B	CA	31	50	50	> STACK > RSTACK
150	< EE	50	EF	50	E8	50	E9	68	7A	78	7B	80	E6	D2	96	80	>
160	< E6	D2	86	69	7A	79	7B	30	EE	31	50	A8	7C	B8	7D	C2	> Load next vector to W8
170	< 8A	A0	EA	C2	9A	A0	EA	A9	7C	B9	7D	AF	76	FA	10	6B	> Serial output
180	< FB	56	FA	EF	99	F0	AF	76	FA	08	6B	FB	56	FA	F7	98	> Serial input
190	< F0	AF	31	50	50	E4	50	E5	D6	01	35	D6	01	4D	D6	01	> Copy RSTACK to STACK
1A0	< 11	30	E4	D6	01	69	C2	A8	A0	E8	C2	B8	A0	E8	89	7E	> Execute next vector
1B0	< 99	7F	30	EA	D6	00	ED	8B	ED	70	7D	70	7C	D6	01	4D	> Execute word on stack
1C0	< E4	7E	7C	E4	7F	7D	30	50	D6	01	35	50	7C	50	7D	30	> Code for ":" and ";"
1D0	< 50	31	50	D6	01	87	B0	E8	56	E9	7F	D6	01	11	30	50	> Code for KEY
1E0	< D6	00	ED	D6	01	7C	30	50	D6	00	F9	42	AA	6B	08	D2	> Code for EMIT and "!"
1F0	< 8A	A0	EA	D2	9A	30	50	F5	E8	5B	20	5B	F5	E9	5B	30	>
200	< 50	D6	00	F9	42	AA	6B	F4	8B	E9	D6	00	ED	42	88	6B	> Code for C! and "@"
210	< 0C	C2	A8	A0	E8	C2	B8	70	EB	70	EA	30	50	E3	A9	9E	>
220	< E3	B9	8B	F3	D6	00	ED	B0	EA	42	88	6B	F3	8B	E6	D6	> Code for C@ and >R
230	< 01	4D	30	50	D6	01	35	30	50	D6	01	69	D6	01	11	30	> Code for R> No. runner
240	< 50	D6	01	69	80	7C	80	7C	04	E9	7D	14	E8	7C	30	50	> Jump relative
250	< D6	00	ED	42	89	6B	EA	D6	01	69	30	50	D6	00	F9	D6	> Cond. jump relative
260	< 01	1D	30	50	D6	00	ED	D6	01	11	D6	01	11	30	50	D6	> Code for SWAP and DUP
270	< 00	ED	30	50	D6	00	F9	52	8A	52	9B	D6	01	11	30	50	> Code for DROP and AND
280	< D6	00	F9	42	8A	42	9B	D6	01	11	30	50	D6	00	F9	B2	> Code for OR and XOR
290	< 8A	B2	9B	D6	01	11	30	50	D6	00	F9	02	9B	12	8A	D6	> Code for + and NEGATE
2A0	< 01	11	30	50	D6	00	ED	60	E9	60	E8	A0	E8	D6	01	11	> Code for U* (Unsigned
2B0	< 30	50	D6	00	F9	B0	EC	B0	ED	7C	11	CF	C0	EC	C0	ED	> multiply)

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment	
2C0	<	C0	EA	C0	EB	FB	04	02	D9	12	C8	7A	F0	88	EC	98	ED	>
2D0	<	D6	01	1D	30	50	D6	01	05	B0	EE	B0	EF	B0	E6	B0	E7	>
2E0	<	B0	E5	4C	20	CF	76	EE	80	EB	18	5E	10	ED	10	EC	10	>
2F0	<	EF	10	EE	4A	EF	AC	FF	BC	FF	9C	FF	8C	FF	D6	01	1D	>
300	<	30	50	5E	CF	10	E7	10	E6	22	9D	32	8C	32	BF	32	AE	>
310	<	FB	0A	02	9D	12	8C	12	BF	12	AE	8B	02	A0	E6	CF	C0	>
320	<	EE	C0	EF	C0	EC	C0	ED	5A	DA	70	E9	70	E8	70	E7	70	>
330	<	E6	30	50	D6	00	ED	42	89	B0	E8	B0	E9	EB	01	9E	D6	>
340	<	01	11	30	50	D6	00	F9	22	9B	32	8A	B0	E8	B0	E9	FB	>
350	<	ED	8B	EC	31	50	A8	7E	B8	7F	C2	8A	A0	EA	C2	9A	8B	>
360	<	DE	70	7F	70	7E	30	50	D6	00	F9	D6	01	1D	D6	01	4D	>
370	<	D6	01	4D	30	50	D6	01	35	D6	00	F9	02	9B	12	8A	D6	>
380	<	01	11	D6	01	92	D6	00	F9	22	B9	32	A8	7B	09	D6	01	>
390	<	11	D6	01	4D	8D	02	41	D6	01	35	D6	00	ED	D6	01	69	>
3A0	<	30	50	31	50	9C	01	B0	E8	D6	01	11	8B	C8	D6	01	92	>
3B0	<	30	50	D6	01	35	D6	01	35	D6	01	92	50	E4	50	E5	D6	>
3C0	<	01	4D	D6	01	4D	70	E5	70	E4	30	50	D6	01	35	D6	00	>
3D0	<	ED	D6	01	92	D6	01	4D	30	50	D6	01	05	B0	E7	42	88	>
3E0	<	6B	01	7E	42	AA	6B	03	46	E7	02	42	77	6B	18	A6	E7	>
3F0	<	01	6B	0F	A6	E7	02	6B	06	C2	68	D2	6A	8B	0C	E3	69	>
400	<	8B	F8	C2	68	8B	02	E3	69	F3	B6	A0	E8	A0	EA	80	EC	>
410	<	EB	CA	30	50	70	13	70	12	30	50	D6	00	ED	A8	12	B8	>
420	<	13	D2	8A	A0	EA	D2	9A	A0	EA	A9	12	B9	13	30	50	D6	>
430	<	00	ED	A8	12	B8	13	8B	ED	D6	00	ED	A8	E9	BC	04	98	>
440	<	E8	F0	E9	56	E9	0F	06	E9	30	A6	E9	3A	7B	03	06	E9	>
450	<	07	D6	01	7C	A6	EB	03	EB	04	88	EA	8B	02	F0	E8	BA	>
460	<	DE	30	50	D6	00	ED	A0	E8	D6	01	11	30	50	D6	00	ED	>
470	<	D6	00	ED	30	50	D6	01	69	D6	01	11	D6	01	69	D6	01	>
480	<	11	8D	02	5C	D6	00	F9	50	E6	50	E7	50	E4	50	E5	02	>
490	<	95	12	84	12	B7	12	A6	D6	01	1D	8B	E5	D6	00	F9	60	>
4A0	<	E9	60	E8	60	EB	60	EA	06	E9	01	16	E8	00	16	EB	00	>
4B0	<	16	EA	00	8B	E2	70	7D	70	7C	D6	01	4D	31	70	C2	CE	>
4C0	<	A0	EE	C2	DE	A0	EE	70	EF	70	EE	30	50	68	E8	78	E9	>
4D0	<	04	15	E7	14	14	E6	C2	A6	42	AA	AF	D6	00	F9	D6	04	>
4E0	<	CC	6B	2C	A2	AB	EB	04	A0	14	8B	F3	C8	E6	D8	E7	A0	>
4F0	<	14	D6	04	CC	6B	19	A2	AB	EB	F5	88	E6	98	E7	22	9D	>
500	<	32	8C	A8	12	B8	13	D2	9A	A0	EA	D6	01	29	30	50	B0	>
510	<	14	B0	15	C8	E6	D8	E7	B0	E8	9C	01	8B	E5	C2	C8	C2	>
520	<	DA	52	C7	52	D7	A2	CD	AF	C2	D8	56	ED	80	AF	D6	00	>
530	<	F9	42	88	EB	0B	E5	59	EC	9E	E5	59	ED	88	EC	98	ED	>
540	<	7C	1F	D6	05	1D	EB	20	A0	E8	A0	EA	7C	7F	D6	05	1D	>
550	<	EB	10	D6	05	28	6B	F0	A0	E8	A0	E8	A0	E8	D6	01	11	>
560	<	30	50	D6	05	28	EB	04	A0	E8	8B	F7	A0	E8	C2	C8	A0	>
570	<	E8	C2	D8	88	EC	98	ED	42	CD	6B	E2	A8	12	B8	13	8B	>
580	<	BF	31	50	B8	7D	A8	7C	C2	8A	A0	EA	C2	9A	D6	01	7C	>
590	<	8A	F7	A0	EA	B9	7D	A9	7C	30	50	02	39	02	41	02	50	>
5A0	<	03	67	03	75	03	A2	05	81	03	53	00	1A	03	53	00	1C	>
5B0	<	03	53	00	1E	03	53	00	20	03	53	00	22	03	53	00	24	>

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment	
5C0	<	03	53	00	26	03	53	00	28	03	53	00	2A	03	53	00	2C	>
5D0	<	03	53	00	00	03	53	00	01	03	53	00	02	03	53	00	0A	>
5E0	<	03	53	00	0D	03	53	00	0F	03	53	00	20	03	53	00	3F	>
5F0	<	03	53	00	80	03	53	00	FE	03	53	00	78	03	53	00	76	>
600	<	01	C8	04	75	05	2E	04	DB	01	B9	05	C0	06	F1	07	16	> Execution vectors
610	<	05	9E	00	08	06	CE	05	9C	00	1C	07	1E	08	FA	07	83	> FORTH headless code:
620	<	09	40	05	9A	00	1F	07	26	09	54	08	10	05	EC	06	DE	> ERRMSG
630	<	06	DE	08	FA	06	00	01	B9	06	08	05	9A	00	07	06	DE	> FATALERR
640	<	08	FA	0A	EB	01	B9	07	C0	06	F1	07	16	05	9A	04	00	> MSHOOK (BLK) Routine
650	<	07	4A	05	9E	00	08	07	1E	06	CE	06	00	07	0E	07	1E	>
660	<	06	00	01	B9	09	76	07	16	05	9E	00	34	07	16	05	D8	> NUCLEUS
670	<	07	D2	05	D4	07	D2	05	D4	07	D2	07	16	06	F8	05	F0	>
680	<	07	26	05	9E	FF	F2	06	F8	05	AC	06	F1	07	5F	05	9E	>
690	<	00	08	06	CE	05	9C	FF	CE	07	89	05	9C	FF	C8	07	1E	>
6A0	<	07	83	0A	4F	05	9A	00	10	06	F1	07	A6	05	9E	00	08	>
6B0	<	09	EB	05	9C	FF	B0	07	1E	09	D3	05	9C	FF	A8	01	B9	> RELADR
6C0	<	07	83	07	D2	07	89	06	00	87	45	58	C5	00	00	01	B4	> Headed FORTH words:
6D0	<	83	4B	45	D9	06	C8	01	D1	84	45	4D	C9	06	D0	01	E0	> EXECUTE KEY EMIT
6E0	<	81	A1	06	D8	01	E8	82	43	A1	06	E0	02	01	81	C0	06	> C! @
6F0	<	E6	02	0A	82	43	C0	06	ED	02	24	82	3E	D2	06	F3	02	> C@ >R
700	<	2F	82	52	BE	06	FA	02	34	84	53	57	C1	07	01	02	5C	> R> SWAP
710	<	83	44	55	D0	07	08	02	64	84	44	52	CF	07	10	02	6F	> DUP DROP
720	<	83	41	4E	C4	07	18	02	74	82	4F	D2	07	20	02	80	83	> AND OR
730	<	58	4F	D2	07	28	02	8C	81	AB	07	2F	02	98	86	4E	45	> XOR NEG
740	<	C7	07	37	02	A4	82	55	AA	07	3D	02	B2	82	55	AF	07	> U* U/
750	<	45	02	D5	82	30	BD	07	4C	03	33	82	3E	BD	07	53	03	> 0= >=
760	<	44	81	C9	07	5A	03	AD	81	CA	07	61	03	B2	85	4C	45	> I J
770	<	C1	07	67	03	CB	85	43	4D	CF	07	6D	03	D9	84	48	45	> CMOVE HERE
780	<	D2	07	75	04	14	81	AC	07	7D	04	1A	82	43	AC	07	85	> , C,
790	<	04	2F	82	48	AE	07	8B	04	38	84	43	4F	CC	07	92	00	> H. COLD
7A0	<	0C	82	31	AB	07	99	04	63	85	32	44	D2	07	A1	04	6D	> 1+ 2DROP
7B0	<	83	3E	49	CE	07	A8	03	53	00	14	83	42	4C	CB	07	B0	> >IN BLK
7C0	<	03	53	00	16	84	42	41	D3	07	BA	03	53	00	18	81	AD	> BASE -
7D0	<	07	C4	01	B9	07	43	07	3B	06	00	81	BD	07	CE	01	B9	> ; =
7E0	<	07	D2	07	58	06	00	84	4F	56	C5	07	DA	01	B9	06	FF	> OVER
7F0	<	07	16	07	06	07	0E	06	00	83	52	4F	D4	07	E6	01	B9	> ROT
800	<	06	FF	07	0E	07	06	07	0E	06	00	85	53	50	C1	07	F8	> SPACE
810	<	01	B9	05	E8	06	DE	06	00	86	45	58	D0	08	0A	01	B9	> EXPECT
820	<	07	EC	07	3B	07	EC	05	A0	06	D6	07	16	05	9A	00	08	>
830	<	07	DE	05	9E	00	2E	07	EC	07	65	07	DE	05	9E	00	0E	>
840	<	05	D4	07	D2	06	DE	05	D0	05	9C	00	4C	07	06	07	0E	>
850	<	07	16	06	DE	08	10	06	DE	05	D8	07	D2	06	FF	05	9C	>
860	<	00	34	07	16	05	E0	07	DE	05	9E	00	22	07	1E	05	E8	>
870	<	07	65	07	EC	07	EC	06	EB	07	A6	05	D0	07	EC	06	EB	>
880	<	07	A6	06	EB	05	E8	07	73	05	9C	00	08	07	16	07	65	>
890	<	06	EB	06	DE	05	D4	05	A2	FF	90	07	1E	06	00	82	2B	> +!
8A0	<	A1	08	18	01	B9	07	0E	07	EC	06	F1	07	3B	07	0E	06	>
8B0	<	E4	06	00	C1	80	08	9E	01	B9	07	C0	06	F1	05	9E	00	> {NULL}

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment		
8C0	<	30	05	D4	07	C0	08	A3	07	B6	06	F1	05	D0	07	B6	06	>	
8D0	<	E4	05	9A	03	FF	07	DE	05	9E	00	1A	05	AC	06	F1	05	>	
8E0	<	9A	00	C0	07	DE	05	9E	00	08	05	9A	07	4C	06	36	07	>	
8F0	<	06	07	1E	06	00	82	43	D2	08	B3	01	B9	05	E0	06	DE	>	CR
900	<	05	DC	06	DE	06	00	84	57	4F	D2	08	F5	01	B9	07	83	>	WORD
910	<	05	E8	07	EC	06	EB	07	16	07	A6	05	E8	07	7B	07	C0	>	
920	<	06	F1	05	9E	00	08	06	44	05	9C	00	06	05	A8	06	F1	>	
930	<	07	0E	06	06	07	7B	07	83	06	00	85	43	4F	D5	09	06	>	COUNT
940	<	01	B9	07	16	06	FF	07	A6	07	06	06	F8	06	00	84	54	>	
950	<	59	D0	09	3A	01	B9	05	D4	07	D2	05	D0	05	A0	07	65	>	TYPE
960	<	07	EC	07	3B	06	F8	06	DE	05	A4	FF	F4	07	1E	06	00	>	
970	<	84	46	49	CE	09	4E	01	B9	05	E8	09	0C	05	C8	06	F1	>	FIND
980	<	07	0E	06	04	07	16	05	9E	00	04	06	00	07	1E	05	C4	>	
990	<	06	F1	07	83	06	04	06	00	82	44	AB	09	70	04	84	87	>	
9A0	<	44	4E	C5	09	98	04	9C	87	43	4F	CD	09	9F	01	B9	05	>	DNEGATE COMPILE
9B0	<	AC	06	F1	05	9E	00	12	07	06	07	16	05	D8	07	3B	06	>	
9C0	<	FF	06	F1	07	89	06	00	05	9A	01	43	06	36	C7	4C	49	>	LITERAL
9D0	<	D4	09	A7	01	B9	05	AC	06	F1	05	9E	00	08	09	AD	05	>	
9E0	<	9A	07	89	06	00	C8	44	4C	C9	09	CD	01	B9	05	AC	06	>	DLITERAL
9F0	<	F1	05	9E	FF	F0	09	AD	06	02	07	89	07	89	06	00	85	>	
A00	<	44	49	C7	09	E5	01	B9	05	9A	00	30	07	D2	07	16	05	>	DIGIT
A10	<	D0	07	5F	05	9E	00	2A	07	16	05	DC	07	5F	05	9E	00	>	
A20	<	12	05	9A	00	07	07	D2	07	16	05	DC	07	5F	05	9E	00	>	
A30	<	10	07	16	07	CA	06	F1	07	A6	07	5F	05	9E	00	08	07	>	
A40	<	1E	05	D0	06	00	05	D4	06	00	86	4E	55	CD	09	FF	01	>	NUMBER
A50	<	B9	05	D0	05	D0	07	FE	07	16	07	A6	06	F8	05	9A	00	>	
A60	<	2D	07	DE	07	16	06	FF	07	3B	05	9A	FF	FF	05	9A	00	>	
A70	<	10	06	E4	07	A6	07	16	06	FF	06	F8	0A	05	05	9E	00	>	
A80	<	30	07	0E	07	CA	06	F1	07	4A	07	1E	07	FE	07	CA	06	>	
A90	<	F1	07	4A	09	9D	05	9A	00	10	06	F1	07	A6	05	9E	00	>	
AA0	<	0A	05	D4	05	9A	00	10	08	A3	07	06	05	9C	FF	C6	07	>	
AB0	<	06	07	16	06	F8	05	E8	07	D2	05	9E	00	1E	07	16	06	>	
AC0	<	F8	05	9A	00	2E	07	D2	05	9E	00	0A	07	06	05	9A	02	>	
AD0	<	4E	06	36	05	D0	05	9C	FF	96	07	1E	07	06	05	9E	00	>	
AE0	<	04	09	A5	06	00	84	51	55	C9	0A	49	01	B9	05	B4	06	>	QUIT
AF0	<	F1	05	9A	00	FE	06	E4	05	D0	07	C0	06	E4	05	D0	05	>	
B00	<	AC	06	E4	05	B8	06	F1	05	9A	00	7A	06	E4	08	FA	05	>	
B10	<	D0	07	B6	06	E4	05	A8	06	F1	05	D0	07	EC	06	EB	07	>	
B20	<	16	07	A6	05	9A	00	40	07	7B	05	A8	06	F1	05	9A	00	>	
B30	<	40	08	1E	06	62	05	AC	06	F1	07	58	05	9E	FF	D0	05	>	
B40	<	A6	02	4F	4B	05	9C	FF	BD	C1	DB	0A	E5	01	B9	05	D0	>	[
B50	<	05	AC	06	E4	06	00	C1	DD	0B	48	01	B9	05	9A	00	C0	>]
B60	<	05	AC	06	E4	06	00	C1	A7	0B	56	01	B9	09	76	07	16	>	'
B70	<	05	9E	00	0A	05	D8	07	3B	09	D3	06	00	05	9A	05	57	>	
B80	<	06	36	83	4D	49	CE	0B	66	01	B9	07	EC	07	EC	07	5F	>	MIN
B90	<	05	9E	00	04	07	0E	07	1E	06	00	85	41	4C	CC	0B	82	>	ALLOT
BA0	<	01	B9	05	9A	00	12	08	A3	06	00	86	43	52	C5	0B	9A	>	CREATE
BB0	<	01	B9	09	76	05	9E	00	08	05	9A	00	55	06	08	07	83	>	
BC0	<	07	16	06	F8	05	BC	06	F1	0B	88	0B	A0	05	9A	00	A0	>	

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment		
BDO	<	07	EC	06	F8	07	2D	07	EC	06	EB	07	83	05	F0	07	EC	>	
BE0	<	06	F8	07	2D	07	0E	06	EB	05	D4	0B	A0	05	CC	06	F1	>	
BFO	<	07	89	05	CC	06	E4	05	D0	07	83	06	E4	06	00	C1	BA	>	:
C00	<	0B	AA	01	B9	05	AC	06	F1	05	9E	00	08	05	9A	04	44	>	
C10	<	06	36	05	F4	06	F1	05	F8	06	E4	05	C8	06	F1	05	C4	>	
C20	<	06	E4	0B	B0	0B	5A	09	AD	01	B9	06	00	86	53	4D	D5	>	SMUDGE ,
C30	<	0B	FE	01	B9	05	C8	06	F1	06	F1	05	9A	00	DF	07	EC	>	
C40	<	06	F8	07	26	07	0E	06	EB	06	00	C1	BB	0C	2C	01	B9	>	;
C50	<	05	F4	06	F1	05	F8	06	F1	07	D2	05	9E	00	08	05	9A	>	
C60	<	03	53	06	36	09	AD	06	00	0C	32	0B	4C	06	00	88	43	>	
C70	<	4F	CE	0C	4A	01	B9	0B	B0	05	9A	03	53	07	89	07	89	>	CONSTANT
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E60	<	D2	07	0E	06	E4	06	00	C4	45	4C	D3	0E	53	01	B9	09	>	ELSE
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EAO	<	8B	01	B9	09	AD	05	9C	06	BE	06	00	C5	57	48	C9	0E	>	WHILE
EBO	<	9B	01	B9	0E	45	06	00	C6	52	45	D0	0E	AB	01	B9	06	>	REPEAT

Addr	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	Comment	
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EDO	<	B9	05	FC	06	F1	05	F4	06	F1	05	FC	06	E4	06	00	C2	>
EEO	<	4F	C6	0E	C9	01	B9	09	AD	07	EC	09	AD	07	DE	0E	45	> OF
EFO	<	09	AD	07	1E	06	00	C7	45	4E	C4	0E	DF	01	B9	05	F4	> ENDCASE
F00	<	06	F1	05	FC	06	F1	07	D2	05	9E	00	08	0E	59	05	9C	>
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F20	<	09	76	07	16	05	9E	00	10	05	C8	06	F1	05	C4	06	F1	>
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F70	<	4F	CF	0F	18	01	B9	05	D0	07	B6	06	E4	07	C0	06	E4	>
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FBO	<	C2	DE	56	ED	18	A6	ED	10	6B	0C	EC	F7	FC	00	E5	5F	>
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FF0	<	BF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	FF	0A	EB	> Start address: QUIT

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